



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### 1 Identification

#### 1.1 Product identifier

Trade name **SOLVABLE® All Purpose Remover**  
Product Code 12-521

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Professional use  
Industrial use  
Uses advised against Do not use for squirting or spraying. Do not use for products which come into direct contact with the skin.

#### 1.3 Details of the supplier of the safety data sheet

Recochem Inc.  
8725 Holgate Crescent,  
Milton Ontario  
L9T 5G7  
Canada  
  
1-800-361-6030 (Monday-Friday, 9 AM to - 5 PM)  
www.recochem.com

#### 1.4 Emergency telephone number

Emergency information service  
  
This number is only for transport emergencies. POISON CONTROL/ANTIPOLSON (24 heures/hours):  
Alberta 1-800-332-1414 British Columbia 1-800-567-8911 Manitoba 1-855-776-4766 New Brunswick 911 Newfoundland and Labrador 1-866-727-1110 Northwest Territories 1-800-332-1414 Nova Scotia and Prince Edward Island 1-800-565-8161, 1-800-332-1414 or 911.  
Nunavut 1-800-268-9017 Ontario 1-800-268-9017 Quebec 1-800-463-5060 Saskatchewan 1-866-454-1212 Yukon Territory 867-393-8700 United States 1-800-222-1222

### 2 Hazard identification

#### 2.1 Classification of the substance or mixture

Classification acc. to GHS

Section	Hazard class	Cat-egory	Hazard class and category	Hazard statement
3.2	skin corrosion/irritation	1	Skin Corr. 1	H314
3.3	serious eye damage/eye irritation	1	Eye Dam. 1	H318
3.4S	skin sensitization	1	Skin Sens. 1	H317

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

Skin corrosion produces an irreversible damage to the skin; namely, visible necrosis through the epidermis and into



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

the dermis.

### 2.2 Label elements

Labeling

- Signal word danger

- Pictograms

GHS05, GHS07



- Hazard statements

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

- Precautionary statements

P260 Do not breathe dusts or mists.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear eye protection/face protection.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352 IF ON SKIN: Wash with plenty of water.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.

P363 Wash contaminated clothing before reuse.

P405 Store locked up.

P501 Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling d-limonene, confidential builder

### 2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of  $\geq 0.1\%$ .

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of  $\geq 0.1\%$ .

## 3 Composition/ Information on ingredients

### 3.1 Substances

Not relevant (mixture)

### 3.2 Mixtures

Description of the mixture

Hazardous ingredients acc. to GHS				
Name of substance	Identifier	Wt%	Classification acc. to GHS	Notes
QHD	CAS No Proprietary	1 – < 5	Acute Tox. 4 / H302 Skin Irrit. 2 / H315	



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

Hazardous ingredients acc. to GHS				
Name of substance	Identifier	Wt%	Classification acc. to GHS	Notes
			Eye Irrit. 2 / H319	
confidential builder	CAS No unknown	1 – < 5	Skin Corr. 1 / H314 Eye Dam. 1 / H318	
d-limonene	CAS No 5989-27-5	0.1 – < 1	Flam. Liq. 3 / H226 Skin Irrit. 2 / H315 Skin Sens. 1B / H317 Asp. Tox. 1 / H304	

### Remarks

For full text of abbreviations: see SECTION 16. Exact percentage of ingredients is withheld as a trade secret.  
*This table, if present, includes all GHS classified ingredients present above their cut-off limits, even if the finished product is not classified as hazardous by GHS.*

## 4 First-aid measures

### 4.1 Description of first-aid measures

#### General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

#### Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

#### Following skin contact

Wash with plenty of soap and water.

#### Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing.

#### Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

## 5 Fire-fighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Water spray, Alcohol resistant foam, BC-powder, Carbon dioxide (CO<sub>2</sub>)

### 5.2 Special hazards arising from the substance or mixture

none

#### Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>)

### 5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

## 6 Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

### 6.2 Environmental precautions

not required

### 6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

### 6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

## 7 Handling and storage

### 7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

- Handling of incompatible substances or mixtures

Do not mix with acids.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

### 7.2 Conditions for safe storage, including any incompatibilities

Control of the effects

Protect against external exposure, such as

frost

### 7.3 Specific end use(s)

See section 16 for a general overview.

## 8 Exposure controls/ Personal protection

### 8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

this information is not available



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acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

Relevant DNELs of components						
Name of substance	CAS No	End-point	Threshold level	Protection goal, route of exposure	Used in	Exposure time
d-limonene	5989-27-5	DNEL	66.7 mg/m <sup>3</sup>	human, inhalatory	worker (industry)	chronic - systemic effects
d-limonene	5989-27-5	DNEL	9.5 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects

Relevant PNECs of components						
Name of substance	CAS No	End-point	Threshold level	Organism	Environmental compartment	Exposure time
d-limonene	5989-27-5	PNEC	1.8 mg/l	microorganisms	sewage treatment plant (STP)	short-term (single instance)
d-limonene	5989-27-5	PNEC	1.32 mg/kg	benthic organisms	sediments	short-term (single instance)
d-limonene	5989-27-5	PNEC	0.13 mg/kg	pelagic organisms	sediments	short-term (single instance)
d-limonene	5989-27-5	PNEC	3.33 mg/kg	(top) predators	water	short-term (single instance)
d-limonene	5989-27-5	PNEC	14 µg/l	aquatic organisms	freshwater	short-term (single instance)
d-limonene	5989-27-5	PNEC	1.4 µg/l	aquatic organisms	marine water	short-term (single instance)
d-limonene	5989-27-5	PNEC	1.8 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
d-limonene	5989-27-5	PNEC	3.85 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
d-limonene	5989-27-5	PNEC	0.385 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
d-limonene	5989-27-5	PNEC	0.763 mg/kg	terrestrial organisms	soil	short-term (single instance)

### 8.2 Exposure controls

#### Appropriate engineering controls

General ventilation.

#### Individual protection measures (personal protective equipment)

##### Eye/face protection

Wear eye/face protection.

##### Skin protection

##### - Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

##### - Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

## 9 Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state	liquid
Color	colorless - transparent
Odor	citrus
Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	100 °C
Flammability	this material is combustible, but will not ignite readily
Lower and upper explosion limit	not determined
Flash point	>100 °C
Auto-ignition temperature	not determined
Decomposition temperature	not relevant
pH (value)	11 – 12
Kinematic viscosity	not determined

### Solubility(ies)

Water solubility	miscible in any proportion
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### Partition coefficient

Partition coefficient n-octanol/water (log value)	this information is not available
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Vapor pressure	31.69 hPa at 25 °C
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### Density and/or relative density

Density	1.002 – 1.005 g/ml
Relative vapour density	information on this property is not available

Particle characteristics	not relevant (liquid)
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### 9.2 Other information



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

Information with regard to physical hazard classes

hazard classes acc. to GHS (physical hazards):  
not relevant

Other safety characteristics

Miscibility

Completely miscible with water.

### 10 Stability and reactivity

#### 10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

#### 10.2 Chemical stability

See below "Conditions to avoid".

#### 10.3 Possibility of hazardous reactions

No known hazardous reactions.

#### 10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

#### 10.5 Incompatible materials

Oxidizers

#### 10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

### 11 Toxicological information

#### 11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

**Classification acc. to GHS**

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
QHD	Proprietary	oral	500 mg/kg
confidential builder	unknown	oral	3,639 mg/kg
confidential builder	unknown	dermal	7,153 mg/kg
d-limonene	5989-27-5	oral	>2,000 mg/kg

Skin corrosion/irritation

Causes severe skin burns and eye damage.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

May cause an allergic skin reaction.



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

### Carcinogenicity

Shall not be classified as carcinogenic.

### Reproductive toxicity

Shall not be classified as a reproductive toxicant.

### Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

### Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

### Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

## 12 Ecological information

### 12.1 Toxicity

Harmful to aquatic life.

#### Aquatic toxicity (acute) of components

Name of substance	CAS No	Endpoint	Value	Species	Exposure time
d-limonene	5989-27-5	LC50	720 µg/l	fish	96 h
d-limonene	5989-27-5	EC50	688 µg/l	fish	96 h
d-limonene	5989-27-5	ErC50	0.32 mg/l	algae	72 h

### 12.2 Persistence and degradability

Data are not available.

### 12.3 Bioaccumulative potential

Data are not available.

### 12.4 Mobility in soil

Data are not available.

### 12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of  $\geq 0.1\%$ .

### 12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of  $\geq 0.1\%$ .

### 12.7 Other adverse effects

Data are not available.

## 13 Disposal considerations

### 13.1 Waste treatment methods

#### Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

#### Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.





# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

## 14 Transport information

- |  |   |
|--|---|
| <b>14.1 UN number</b>                                      | not subject to transport regulations                                  |
| <b>14.2 UN proper shipping name</b>                        | not relevant  |
| <b>14.3 Transport hazard class(es)</b>                     | none  |
| <b>14.4 Packing group</b>                                  | not assigned  |
| <b>14.5 Environmental hazards</b>                          | non-environmentally hazardous acc. to the dangerous goods regulations |
| <b>14.6 Special precautions for user</b>                   | There is no additional information.                                   |
| <b>14.7 Transport in bulk according to IMO instruments</b> | The cargo is not intended to be carried in bulk.                      |

### Information for each of the UN Model Regulations

#### **Transport information - National regulations - Additional information (UN RTDG)**

Not subject to transport regulations: UN RTDG

#### **International Maritime Dangerous Goods Code (IMDG)**

Not subject to IMDG.

#### **International Civil Aviation Organization (ICAO-IATA/DGR)**

Not subject to ICAO-IATA.

## 15 Regulatory information

### **15.1 Safety, health and environmental regulations specific for the product in question**

#### **National regulations (United States)**

##### **Superfund Amendment and Reauthorization Act (SARA TITLE III )**

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

- Specific Toxic Chemical Listings (EPCRA Section 313)

none of the ingredients are listed

##### **Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)**

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

none of the ingredients are listed

##### **Clean Air Act**

none of the ingredients are listed

##### **Right to Know Hazardous Substance List**



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### - Cleaning Product Right to Know Act Substance List (CA-RTK)

Name of substance	CAS No	Functionality	Authoritative Lists
Water	7732-18-5	solvent	
d-limonene	5989-27-5		EU Fragrance Allergens
sodium carbonate	497-19-8	cleaning agent	

### - Toxic or Hazardous Substance List (MA-TURA)

none of the ingredients are listed

### - Hazardous Substances List (MN-ERTK)

none of the ingredients are listed

### - Hazardous Substance List (NJ-RTK)

Name of substance	CAS No	Remarks	Classifications
d-limonene	138-86-3		F2

#### Legend

F2 Flammable - Second Degree

### - Hazardous Substance List (Chapter 323) (PA-RTK)

none of the ingredients are listed

### - Hazardous Substance List (RI-RTK)

none of the ingredients are listed

### California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

none of the ingredients are listed

### VOC content

- Regulated Volatile Organic Compounds (VOC-EPA) 0.3 %

- Regulated Volatile Organic Compounds (VOC-Cal ARB) 0.3 %

### Industry or sector specific available guidance(s)

#### NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	*	chronic (long-term) health effects may result from repeated overexposure
Health	3	major injury likely unless prompt action is taken and medical treatment is given
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

Chronic: chronic hazard  
Flammability: flammability hazards  
Health: health hazard  
Personal protection: personal protective equipment (PPE) for normal use  
Physical hazard: reactivity



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

### NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	1	material that must be preheated before ignition can occur
Health	3	material that, under emergency conditions, can cause serious or permanent injury
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

### National inventories

Country	Inventory	Status
AU	AIIC	not all ingredients are listed
CA	DSL	not all ingredients are listed
CN	IECSC	not all ingredients are listed
EU	ECSI	not all ingredients are listed
EU	REACH Reg.	not all ingredients are listed
JP	CSCL-ENCS	not all ingredients are listed
JP	ISHA-ENCS	not all ingredients are listed
KR	KECI	not all ingredients are listed
MX	INSQ	not all ingredients are listed
NZ	NZIoC	not all ingredients are listed
PH	PICCS	not all ingredients are listed
TR	CICR	not all ingredients are listed
TW	TCSI	not all ingredients are listed
US	TSCA	not all ingredients are listed

#### Legend

AIIC	Australian Inventory of Industrial Chemicals
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
ISHA-ENCS	Inventory of Existing and New Chemical Substances (ISHA-ENCS)
KECI	Korea Existing Chemicals Inventory
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

### Additional information

The contained substances are listed in the following national inventories:

## 15.2 Chemical Safety Assessment



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

Chemical safety assessments for substances in this mixture were not carried out.

### 16 Other information

#### Indication of changes (revised safety data sheet)

Alignment to regulation: Globally Harmonized System of Classification and Labelling of Chemicals ("Purple book").  
Restructuring: section 9, section 14

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
1.1	Trade name: All Purpose Remover	Trade name: SOLVABLE® All Purpose Remover	yes

#### Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
Acute Tox.	Acute toxicity
Asp. Tox.	Aspiration hazard
ATE	Acute Toxicity Estimate
Cal ARB	California Air Resources Board
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
DNEL	Derived No-Effect Level
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
ED	Endocrine disruptor
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EPA	Environmental Protection Agency. An agency of the federal government of the United States charged with protecting human health and the environment
ErC50	≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
Flam. Liq.	Flammable liquid
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
NLP	No-Longer Polymer
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third



# Safety Data Sheet

acc. to Hazardous Products Regulations (HPR)

## SOLVABLE® All Purpose Remover

Version number: 2.0  
Replaces version of: 2025-05-29 (1)

Revision: 2025-05-29

Abbr.	Descriptions of used abbreviations
	Edition
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No-Effect Concentration
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitization
UN RTDG	UN Recommendations on the Transport of Dangerous Good
VOC	Volatile Organic Compounds
vPvB	Very Persistent and very Bioaccumulative

### Key literature references and sources for data

Hazardous Products Regulations (HPR)  
SOR/2022-272: Regulations Amending the Hazardous Products Regulations (GHS, Seventh Revised Edition)  
UN Recommendations on the Transport of Dangerous Good. International Maritime Dangerous Goods Code (IMDG).  
Dangerous Goods Regulations (DGR) for the air transport (IATA).

### Classification procedure

Physical and chemical properties: The classification is based on tested mixture.  
Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

### List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

### Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.